Thursday, 19/06/2008 12:51:07 PM Date: User: Julie Lecocq **Process Sheet** : RUBBER CUSHION : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 39953 : 13316 **Estimate Number** : D3595200300 **Part Number** P.O. Number . D3595 REV A This Issue : 19/06/2008 S.O. No. : **Drawing Number** : NC Project Number : N/A Prsht Rev. : A : // Type : SMALL /MED FAB **Drawing Revision** First Issue : 39268 Material Previous Run 100 Um: Each Due Date : 24/06/2008 Qty: Written By Checked & Approved By : Est Rev:A New Issue DD Verified By: Comment 08-05-14 **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: **NEOPRENE SHEET 0.125** MNEO80S125 1.0 2.0600 sf(s) Comment: Qty.: 0.0206 sf(s)/Unit Total: 8-6-26 **NEOPRENE SHEET 0.125** 103838 FLOW WATER JET 2.0 WATER JET **Comment: FLOW WATER JET** 1-Cut as per Dwg D3595 8-6-20 Dwg Rev:_ Prog Rev:_ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 B 8-6-70 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 PACKAGING ' 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

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W/O:		WORK ORDER (CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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QA: N/C Closed: ____ Date: ____

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		Description of NC		Corrective Action Section B	}	Varification		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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Date:

Thursday, 19/06/2008 12:51:07 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 39953

Part Number: D3595200300

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE

MF 08-06-23

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Ae	rospace	e Ltd							
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B Action Description Chief Eng	Sign &	Verific Secti		Approval Chief Eng	Approval QC Inspector
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DART AEROSPACE LTD	Work Order: 39955
Description: Rubber Cushion	Part Number: D3595-200-3
Inspection Dwg: D3595 Rev: A	Page 1 of 1

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A 08.04.15	New Issue				KJ/DD	- cX }	

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	TEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		

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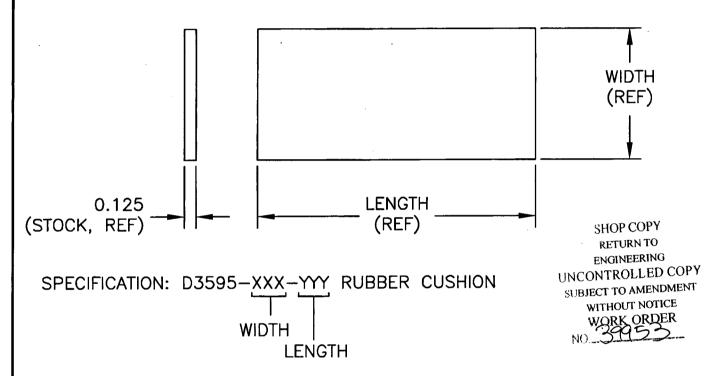
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CHEC	(ED .//	APPROVED /	DRAWING NO.	REV. A
	#	1	D3595	SHEET 1 OF 1
DATE	-		TITLE	SCALE
07.0	2.07		RUBBER CUSHION	NTS
Α		07.02.07	NEW ISSUE	

07.02.14 #

SPECIFICATION CONTROL DRAWING



EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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